

CYNEXT

A NEW GENERATION OF EXTRACTS FROM CARDOON FLOWERS USING PULSED ELECTRIC FIELDS (*Cynara cardunculus* L.)

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INTERNATIONAL
BIOELECTRICS
SYMPOSIUM 2023

Co-financiado por:



INTRODUCTION

CYNEXT

- Cardoon flower (*Cynara cardunculus* L.) (Fig.1) is a mandatory ingredient for the coagulation of a set of PDO cheeses whose action results from the biochemical activity of distinct cardosins over the milk caseins.
- CYNEXT aims a production of extracts from cardoon flower with a standardized biochemical composition and microbiological safety for the coagulation process of sheep cheese with PDO requirements.

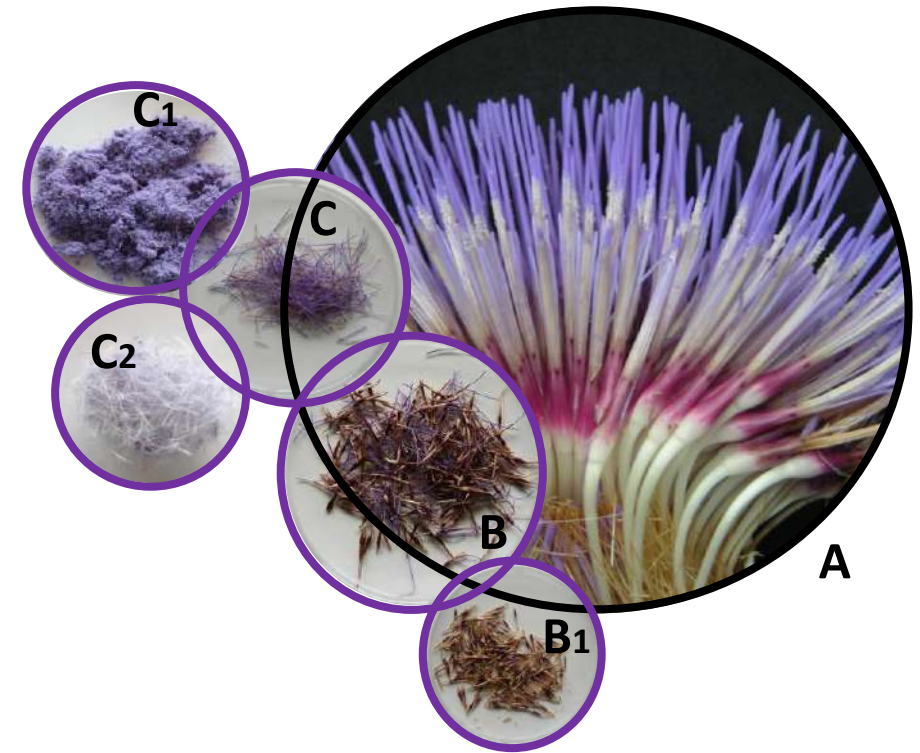


Figure 1 - (A) Cardoon inflorescence; (B) Cardoon flowers; (B1) Corollas; (C) Stigmas; (C1) Purple piderme papilosa; (C2) Inner fiber tissue.

INTRODUCTION

MORPHOLOGY AND ULTRASTRUCTURE

- For the success of Pulse Electric Fields (PEF) Technology it is essential to know the morphology and ultrastructure of the cardoon flower and the locations of cardosins (Fig.2A).
- The presence of cardosins in distinct organelles and even in the extracellular matrix (Fig.2B,C) is also a challenge to evaluate the potential of PEF technology to obtain extracts with a selective composition of distinct cardosins.

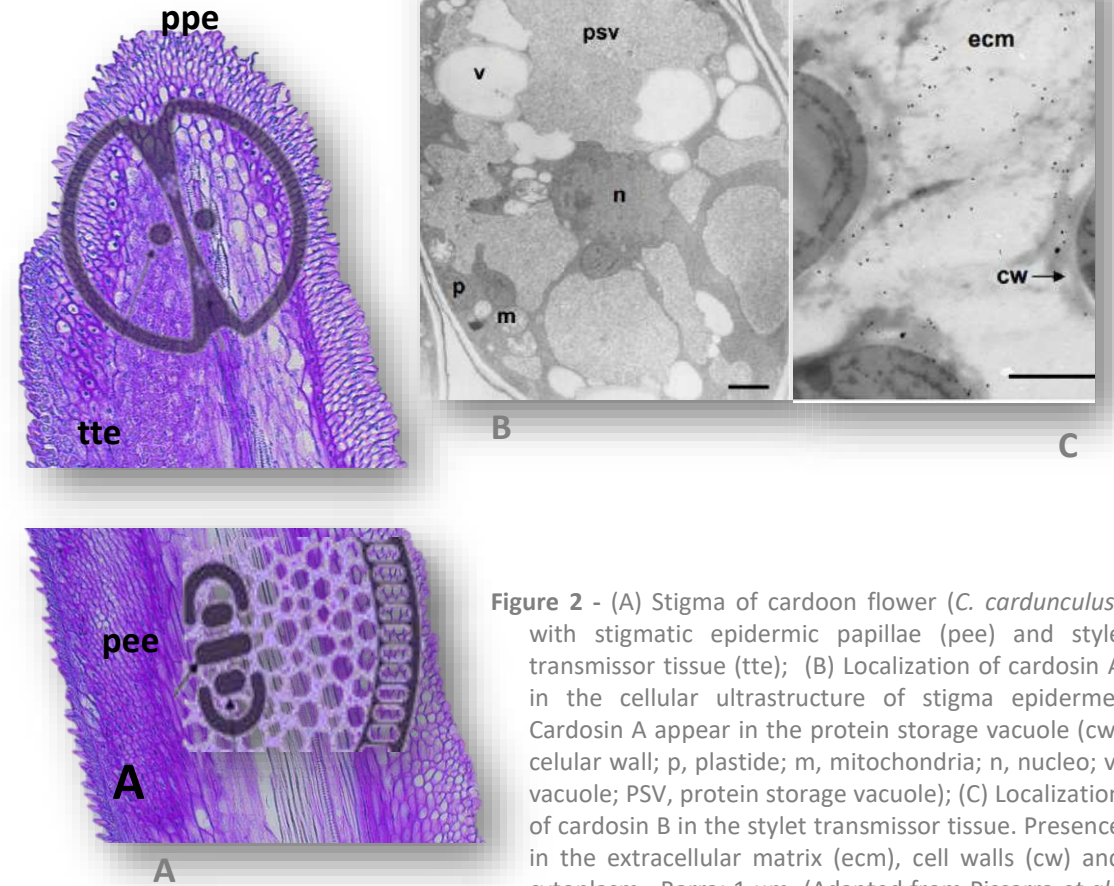


Figure 2 - (A) Stigma of cardoon flower (*C. cardunculus*) with stigmatic epidermic papillae (pee) and style transmissor tissue (tte); (B) Localization of cardosin A in the cellular ultrastructure of stigma epiderme. Cardosin A appear in the protein storage vacuole (cw, cellular wall; p, plastide; m, mitochondria; n, nucleo; v, vacuole; PSV, protein storage vacuole); (C) Localization of cardosin B in the stylelet transmissor tissue. Presence in the extracellular matrix (ecm), cell walls (cw) and cytoplasm. Barra: 1 µm. (Adapted from Pissarra *et al.*, 2007)

INTRODUCTION

PROTEIN DIVERSITY

- Cardoon flowers presents an extensive biochemical diversity of cardosins (A, A0 and B) (Fig.3).
- For PEF technology the knowledge of biochemical diversity and concentrations of distinct cardosins in the cardoon flowers is essential.
- Cardoon flower extracts due its biochemical characteristics permits to develop distinct curd matrix and textures in the coagulation process and cheese production (Fig.4).

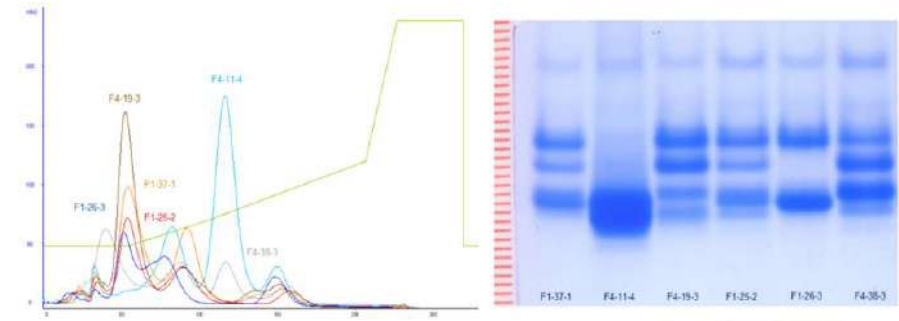


Figure 3 - Ion-Exchange chromatography and gel native of cardoon flowers from six genotypes: F1-37-1 (yellow), F4-11-4 (light blue), F4-19-3 (brown), F1-25-2 (red), F1-26-3 (dark blue), F4-38-3 (grey).

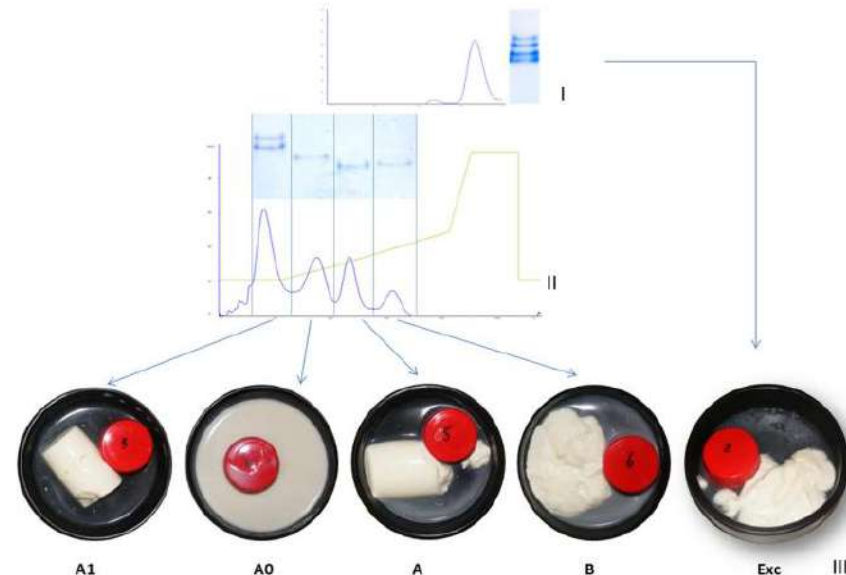
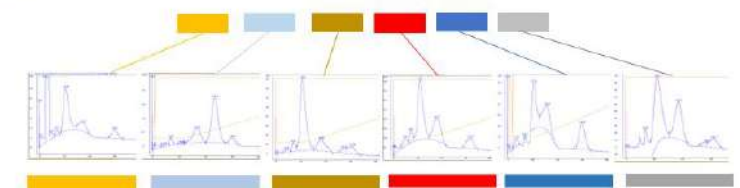


Figure 4 - Aspartic proteases biochemical diversity in milk coagulation: (I) Molecular exclusion chromatography and native electrophoresis of cardoon flower extract; (II) Ion-exchange chromatography and native electrophoresis; (III) Clotted milk using isolated aspartic proteases from the ion-exchange chromatography (A1, A0, A and B) and total aspartic proteases from the molecular exclusion chromatography (Exc).

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MATERIAL AND METHODS

CARDOON FLOWERS

- CYNEXT extracts were produced from frozen cardoon flowers submitted to the application of distinct Pulsed Electric Fields (PEF) treatments.
- The use of frozen flowers, instead of dried flowers (Fig.5A), was an innovative procedure that can optimize the extraction.
- For each treatment and replications, at a pilot scale, 20 g of flowers and 200 mL (1:10) of water (Fig.5B) were incubated before the application of PEFs conditions.



A



B

Figure 5 – (A) Frozen cardoon flowers Moisture: 41,22%
(B)Preparation of cardoon flowers for PEF technology of CYNEXT project.

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MATERIAL AND METHODS

PEF TREATMENTS

- Four PEFs treatments (A-D) with distinct number of pulses and specific energy were performed, each with three replications (Tab.1).
- The pulses were applied in a batch chamber consisting of two parallel stainless electrodes (Fig.6).

TREATMENT A: 1kV/cm; 1.8 kJ/kg; monopolar pulses of 20 μ s; 10 Hz; 60 pulses

TREATMENT B: 2kV/cm; 2.4 kJ/kg; 20 μ s; 10 Hz; 20 pulses

TREATMENT C: 2kV/cm; 2.4 kJ/kg; 20 μ s; 10 Hz; 30 pulses

TREATMENT D: 2kV/cm; 2.4 kJ/kg; 20 μ s; 10 Hz; 60 pulses

CONTROL: without PEF

| # | Number of Pulses | | | Volume |
|-------|------------------|----|----|--------|
| | 20 | 30 | 60 | |
| kV/cm | 1 | | A | 200 mL |
| | 2 | B | C | 200 mL |

Table 1 – Number of pulses and specific energy of PEF treatments (A-D). The control were performed without application of any electric conditions.

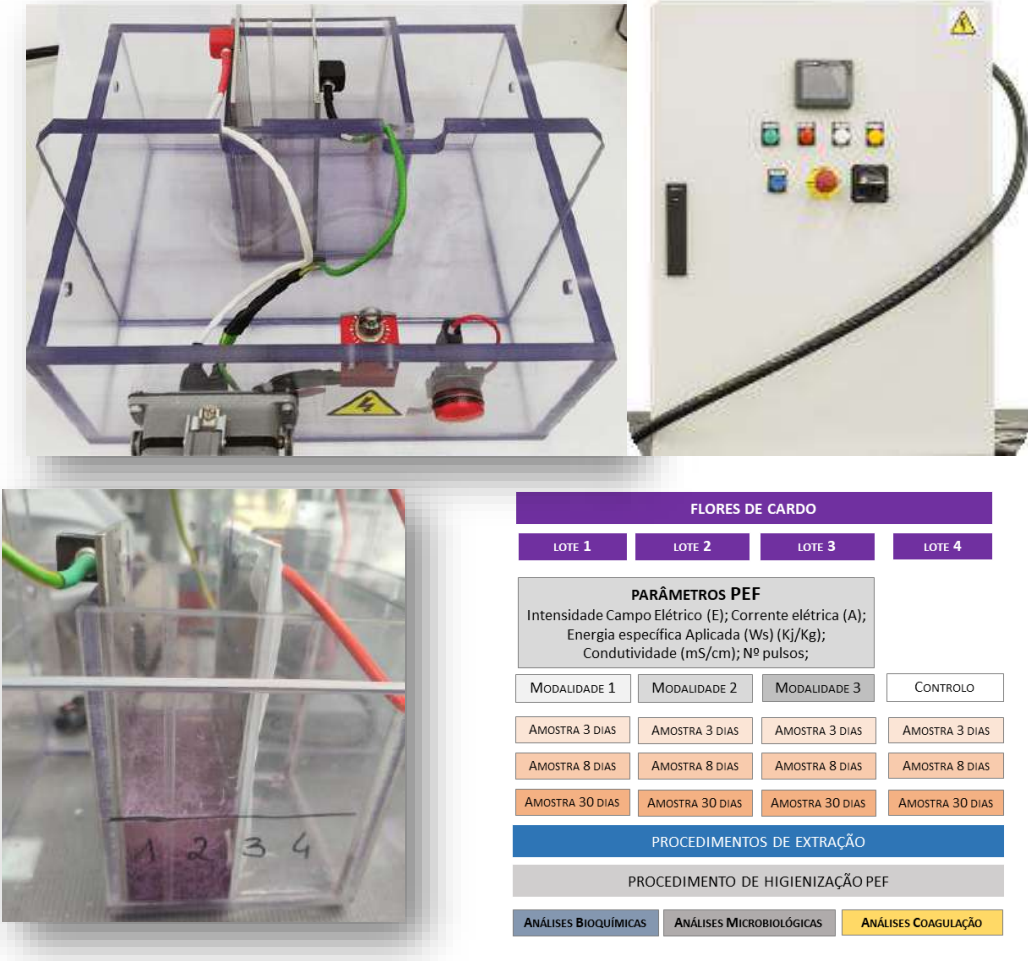


Figure 6 - Experimental methodology for PEF treatments of CYNEXT project.

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MATERIAL AND METHODS

BIOCHEMICAL CHARACTERIZATION

- The extracts were evaluated, based on biochemical markers to determine the cardosins compositions and concentrations (Fig.7).
- For biochemical characterization of PEFs extracts, without prior maceration, several analysis were performed:
 - a) Spectrophotometric analysis (A260; A280 and A320)
 - b) Determination of protein concentration
 - c) Conductivity
 - d) pH
 - e) Electrophoretic and chromatographic analysis.



Figure 7 - Experimental methodology for biochemical characterization of PEF extracts

MATERIAL AND METHODS

COAGULATION AND PROTEOLYTIC ACTIVITY

- To evaluate the potential of PEFs extracts for cheese production several assays of coagulation and proteolytic activity were performed, and the curd and whey were analyzed by NIR Technology (Buchi) (Fig.8).

- a) Moisture
- b) Dry matter
- c) Fat
- d) Protein
- e) Ash
- f) pH



Figure 8 - Experimental methodology for coagulation and proteolytic activity

RESULTS

PH

- The pH started (T0) at 6.0 (Fig.9).
- PEFs treatments A, B and C, 24h after, presented a lower pH significantly different ($p < 0.05$) compared with the control (Tab.2).
- pH seems to be an indicator to evaluate the elution of cardosins from distinct PEFs treatments due its acidic properties.

Table 2 – Evolution of pH in different PEFs treatments (A-D, control): Before PEF, 1h, 2h, 4h, 12h and 24h after PEF.

| PEF | Before PEF | 1h after PEF | 2h after PEF | 4h after PEF | 12h after PEF | 24h after PEF |
|-----|----------------------------|--------------------------|---------------------------|---------------------------|---------------------------|--------------------------|
| | Média ± DP | Média ± DP | Média ± DP | Média ± DP | Média ± DP | Média ± DP |
| A | 6.00 ± 0.01 ^{ab} | 5.96 ± 0.02 ^a | 5.87 ± 0.01 ^a | 5.81 ± 0.02 ^{ab} | 5.50 ± 0.06 ^b | 5.07 ± 0.10 ^b |
| B | 6.04 ± 0.05 ^b | 5.93 ± 0.01 ^a | 5.88 ± 0.01 ^{ab} | 5.78 ± 0.06 ^b | 5.53 ± 0.02 ^{ab} | 5.10 ± 0.04 ^b |
| C | 6.00 ± 0.02 ^{abc} | 5.92 ± 0.01 ^a | 5.87 ± 0.01 ^{ab} | 5.81 ± 0.02 ^{ab} | 5.52 ± 0.01 ^{ab} | 5.08 ± 0.04 ^b |
| D | 5.97 ± 0.02 ^a | 5.91 ± 0.01 ^b | 5.83 ± 0.02 ^a | 5.82 ± 0.01 ^a | 5.52 ± 0.02 ^{ab} | 5.23 ± 0.04 ^a |
| Ctr | 6.01 ± 0.03 ^{bc} | 5.90 ± 0.02 ^a | 5.87 ± 0.02 ^{ab} | 5.82 ± 0.01 ^a | 5.55 ± 0.01 ^a | 5.29 ± 0.02 ^a |

Values presented with different superscripts within columns are significantly different ($p < 0.05$) by Tukey test.

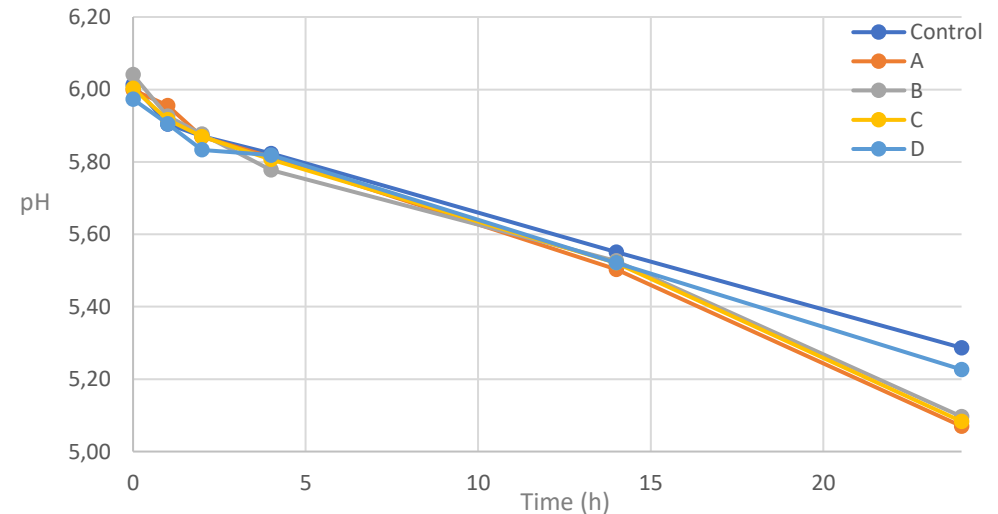


Figure 9 – Evolution of pH in different PEF treatments (A-D, CTR- control) (Before PEF, 1h after PEF, 2h, 4h, 14h, 24h and 48 h after PEF).

RESULTS

CONDUCTIVITY

- The conductivity started (T0) at 1.4 $\mu\text{S}/\text{cm}$ (Fig.10 A).
- Extract A, 1h after PEF, obtained a concentration 10% higher, compared with the control, which increased to ~20%, 2h after PEF (Fig.10 B).
- Despite extract A presented the highest value there were no significant differences ($p>0.05$) between the PEFs extracts (Tab.3).

Table 3 – Evolution of conductivity (%) in different PEFs treatments (A-D, control): 1h, 2h; 4h and 12h after PEF.

| PEF | 1 h after PEF (%) | 2 h after PEF (%) | 4 h after PEF (%) | 12 h after PEF (%) |
|---------|---------------------------------|-------------------------------|--------------------------------|--------------------------------|
| | Mean \pm SD | Mean \pm SD | Mean \pm SD | Mean \pm SD |
| A | 42.57 \pm 2.17 ^a | 49.26 \pm 1.53 ^a | 49.52 \pm 2.19 ^a | 52.92 \pm 3.10 ^a |
| B | 40.28 \pm 5.59 ^{ab} | 43.88 \pm 5.16 ^a | 45.30 \pm 5.05 ^a | 47.78 \pm 5.28 ^a |
| C | 37.69 \pm 5.63 ^{ab} | 42.08 \pm 5.77 ^a | 44.41 \pm 5.86 ^a | 47.21 \pm 5.99 ^a |
| D | 39.87 \pm 10.51 ^{ab} | 44.05 \pm 9.79 ^a | 46.10 \pm 10.78 ^a | 49.07 \pm 11.42 ^a |
| Control | 31.82 \pm 11.51 ^b | 30.15 \pm 3.96 ^b | 32.38 \pm 3.84 ^b | 41.32 \pm 10.39 ^b |

Values presented with different superscripts within columns are significantly different ($p<0.05$) by Tukey test.

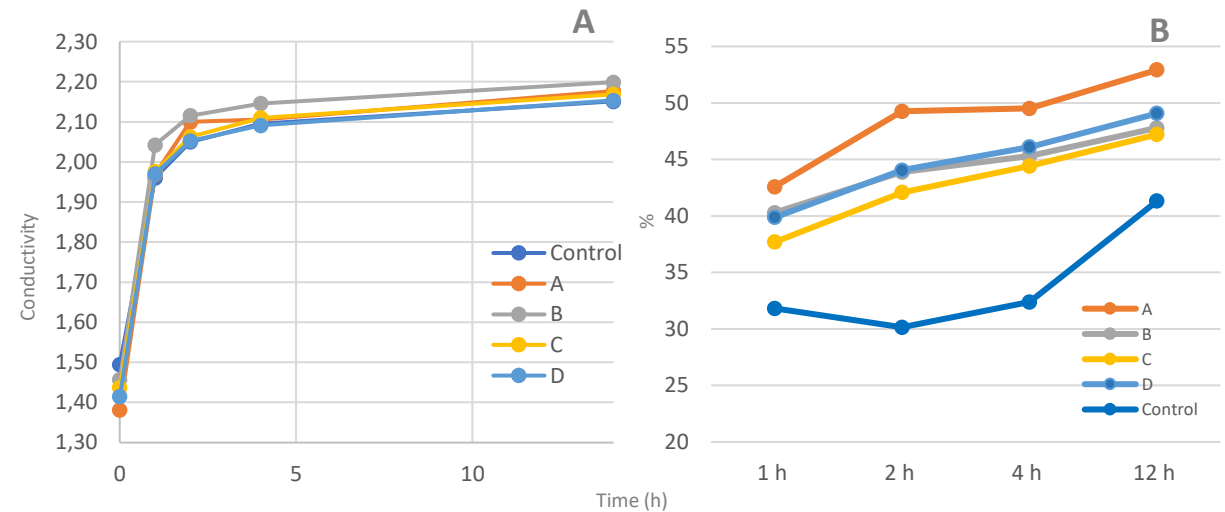


Figure 10 – Evolution of conductivity in different PEFs treatments (A-D, control) (Before PEF; 1h after PEF, 2h and 4h).

RESULTS

PROTEIN CONCENTRATION

- The protein concentration started (T0) at 1.3 mg/ml (Fig.11A).
- Extract C, 1h after PEF, obtained a concentration 10% higher, compared with the control, which increased to 20%, 4h after PEF (Fig.11 B).
- Despite extract C presented the highest value there were no significant differences between PEFs extracts ($p > 0.05$) (Tab.4).

Table 4 – Evolution of protein concentration (%) in different PEFs treatments (A-D, control): 1h after PEF; 2h; 4h and 12h.

| PEF | 1 h after PEF (%) | 2 h after PEF (%) | 4 h after PEF (%) | 12 h after PEF (%) |
|---------|-------------------|-----------------------------|-----------------------------|-----------------------------|
| | Mean ± SD | Mean ± SD | Mean ± SD | Mean ± SD |
| A | 65.91 ± 11.17 | 107.80 ± 12.72 ^a | 132.90 ± 11.91 ^a | 148.60 ± 10.84 ^a |
| B | 73.34 ± 13.36 | 110.12 ± 13.38 ^a | 136.28 ± 13.28 ^a | 152.51 ± 13.27 ^a |
| C | 75.65 ± 5.04 | 115.61 ± 4.19 ^a | 141.09 ± 4.78 ^a | 156.51 ± 4.54 ^a |
| D | 70.05 ± 8.64 | 104.63 ± 9.08 ^a | 128.46 ± 10.73 ^a | 143.14 ± 9.99 ^a |
| Control | 65.24 ± 10.09 | 94.29 ± 1.56 ^b | 119.31 ± 8.34 ^b | 136.14 ± 9.51 ^b |

Values presented with different superscripts within columns are significantly different ($p < 0.05$) by Tukey test.

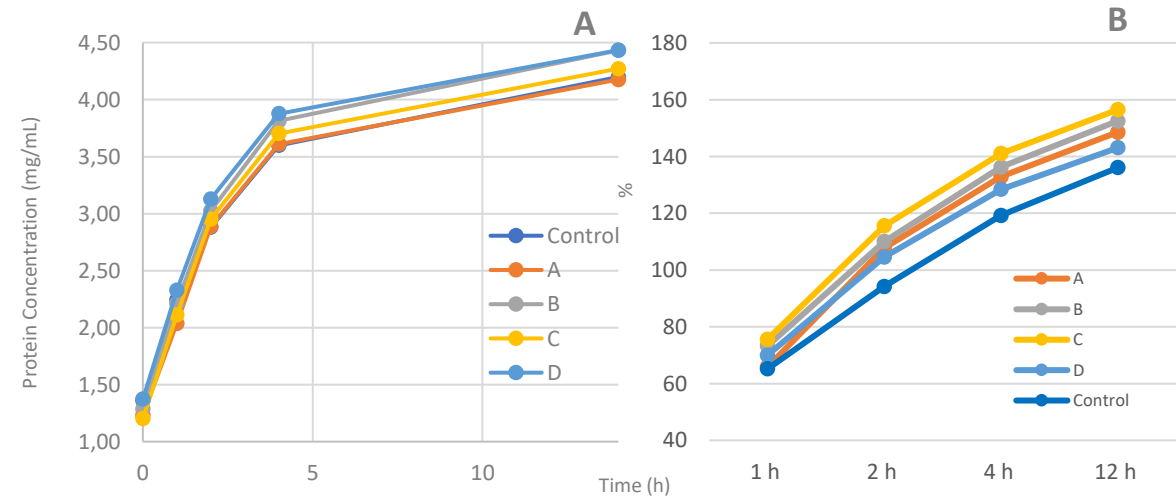


Figure 11 – Evolution of protein concentration in different PEF treatments (A-D, control) (Before PEF, 1h after PEF, 2h and 4h).

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RESULTS

A260

- The A260 started (T0) at 11 (Fig.12 A).
- Extract D, 1h after PEF treatment, obtained an absorbance 15% higher, compared with the control, which maintained till 12h (Fig.12 B).
- Despite extract D presented the highest value there were no significant differences ($p>0.05$) between the PEF extracts A, C and D (Tab.5).

Table 5 – Evolution of A260 (%) in different PEFs treatments (A-D, control): 1h after PEF; 2h; 4h e 12h.

| PEF | 1 h after PEF (%) | 2 h after PEF (%) | 4 h after PEF (%) | 12 h after PEF (%) |
|---------|---------------------------------|--------------------------------|--------------------------------|--------------------------------|
| | Mean \pm SD | Mean \pm SD | Mean \pm SD | Mean \pm SD |
| A | 68.44 \pm 14.08 ^{ab} | 80.70 \pm 14.10 ^a | 85.84 \pm 15.13 ^a | 88.42 \pm 15.04 ^a |
| B | 56.88 \pm 9.59 ^b | 68.29 \pm 10.22 ^b | 75.84 \pm 10.39 ^b | 78.80 \pm 10.28 ^b |
| C | 65.71 \pm 0.77 ^{ab} | 79.67 \pm 2.70 ^a | 87.32 \pm 2.13 ^a | 90.80 \pm 3.06 ^a |
| D | 74.30 \pm 9.45 ^a | 86.98 \pm 8.44 ^a | 92.70 \pm 9.53 ^a | 98.21 \pm 9.44 ^a |
| Control | 58.67 \pm 16.09 ^b | 68.01 \pm 9.21 ^b | 77.71 \pm 8.49 ^b | 80.81 \pm 9.11 ^b |

Values presented with different superscripts within columns are significantly different ($p<0.05$) by Tukey test.

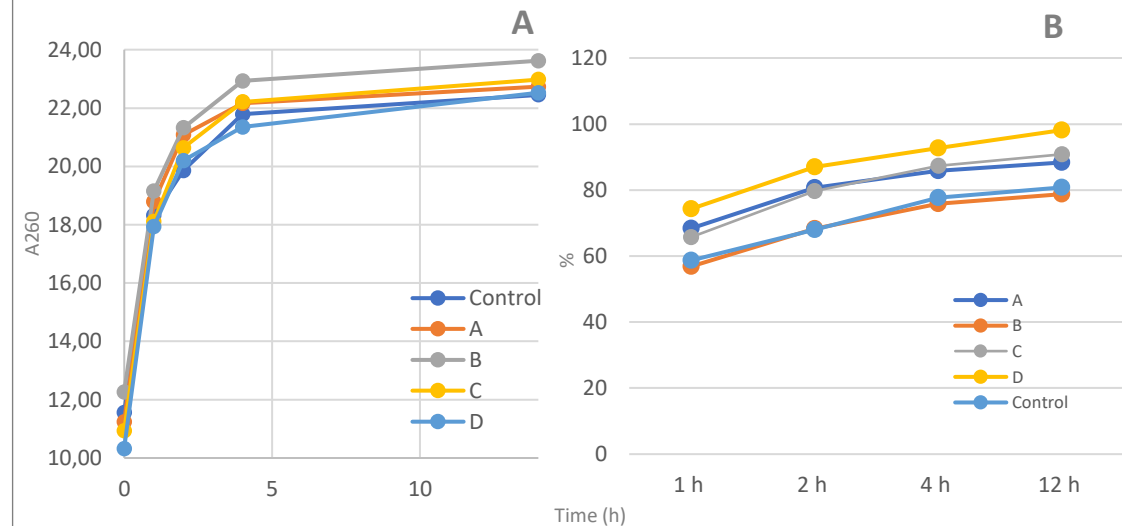


Figure 12 – Evolution of absorbance A260 in different PEFs treatments (A-D, control) (Before PEF, 1h after PEF, 2h, 4h and 12h).

RESULTS

A280

- The A280 started (T0) at 10 (Fig.13 A).
- Extract D, 1h after PEF, obtained an absorbance 15% higher, compared with the control, which 12h after PEF increased to 17% (Fig.13 B).
- Despite extract D presented the highest value there were no significant differences ($p>0.05$) between the PEFs extracts A, C and D (Tab.6).

Table 6 – Evolution of A280 (%) in different PEFs treatments (A-D, control): 1h after PEF, 2h, 4h e 12h.

| PEF | 1 h after PEF (%) Mean ± SD | 2 h after PEF (%) Mean ± SD | 4 h after PEF (%) Mean ± SD | 12 h after PEF (%) Mean ± SD |
|---------|--------------------------------|--------------------------------|--------------------------------|---------------------------------|
| A | 67.59 ± 14.39 ^{ab} | 79.01 ± 14.21 ^{ab} | 83.40 ± 15.21 ^a | 85.58 ± 15.02 ^a |
| B | 56.16 ± 9.83 ^b | 66.58 ± 10.43 ^b | 73.26 ± 10.60 ^b | 76.23 ± 10.43 ^b |
| C | 65.21 ± 0.82 ^{ab} | 78.40 ± 2.81 ^{ab} | 85.43 ± 2.34 ^a | 88.81 ± 3.41 ^a |
| D | 73.92 ± 9.49 ^a | 85.91 ± 8.37 ^a | 91.32 ± 9.74 ^a | 96.64 ± 9.63 ^a |
| Control | 58.80 ± 18.57 ^{ab} | 67.43 ± 10.51 ^b | 76.74 ± 9.74 ^b | 79.40 ± 10.43 ^b |

Values presented with different superscripts within columns are significantly different ($p<0.05$) by Tukey test.

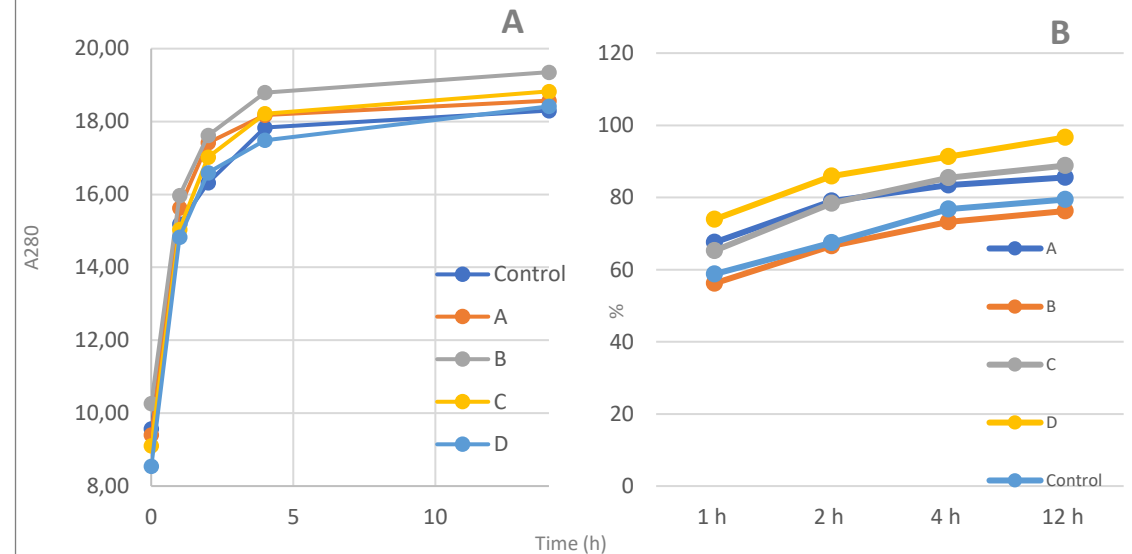


Figure 13 – Evolution of absorbance A280 in different PEF treatments (A-D, control) (Before PEF; 1h after PEF; 2h; 4h and 12h).

RESULTS

A320

- The A320 started (T0) at 8 (Fig.14 A).
- Extract D, 1h after PEF, obtained an absorbance 15% higher, compared with the control, which 12h after PEF increased to 18% (Fig.14 B).
- Despite extract D presented the highest value there were no significant differences ($p>0.05$) between the PEFs extracts A, C and D (Tab.7).

Table 7 – Evolution of A320 (%) in different PEFs treatments (A-D, control): 1h after PEF, 2h, 4h e 12h.

| PEF | 1 h after PEF (%) Mean ± SD | 2 h after PEF (%) Mean ± SD | 4 h after PEF (%) Mean ± SD | 12 h after PEF (%) Mean ± SD |
|---------|--------------------------------|--------------------------------|--------------------------------|---------------------------------|
| A | 67.77 ± 14.84 ^{ab} | 76.31 ± 14.60 ^{ab} | 78.13 ± 15.63 ^a | 78.25 ± 15.56 ^a |
| B | 54.64 ± 10.06 ^b | 62.39 ± 10.55 ^b | 66.56 ± 10.68 ^b | 67.46 ± 10.47 ^b |
| C | 64.21 ± 1.22 ^{ab} | 74.66 ± 3.02 ^{ab} | 79.27 ± 2.32 ^a | 80.77 ± 3.61 ^a |
| D | 74.44 ± 10.26 ^a | 83.79 ± 8.78 ^a | 86.55 ± 9.75 ^a | 90.29 ± 9.99 ^a |
| Control | 58.19 ± 19.90 ^{ab} | 64.59 ± 11.28 ^b | 71.81 ± 10.39 ^b | 72.28 ± 11.32 ^b |

Values presented with different superscripts within columns are significantly different ($p<0.05$) by Tukey test.

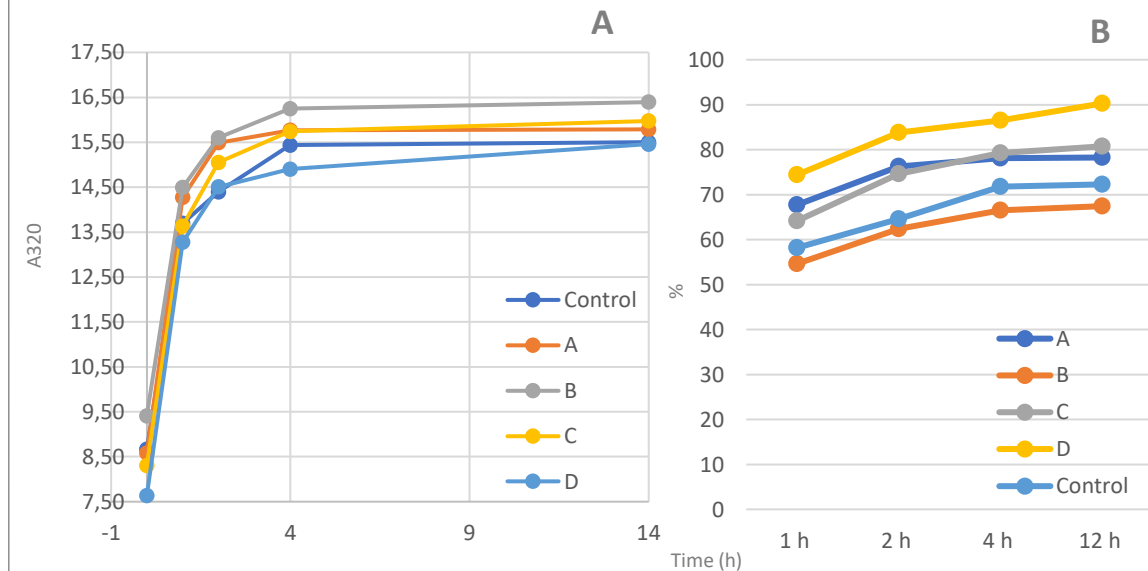


Figure 14 – Evolution of absorbance A320 in different PEFs treatments (A-D, control) (Before PEF; 1h after PEF; 2h; 4h and 12h).

RESULTS

ELECTROPHORESIS

- Electrophoresis PAGE-Native permits distinguish protein profiles of cardosins (A, A0 and B) and concentrations obtained from PEFs extracts.
- PEFs extracts presented variation of cardosins concentrations between treatments and over time (Fig.15).
- The flowers of the PEFs batches, after 1h and 48h, were macerated and analyzed by electrophoresis to quantify the remaining proteins inside the flowers (Fig.16).

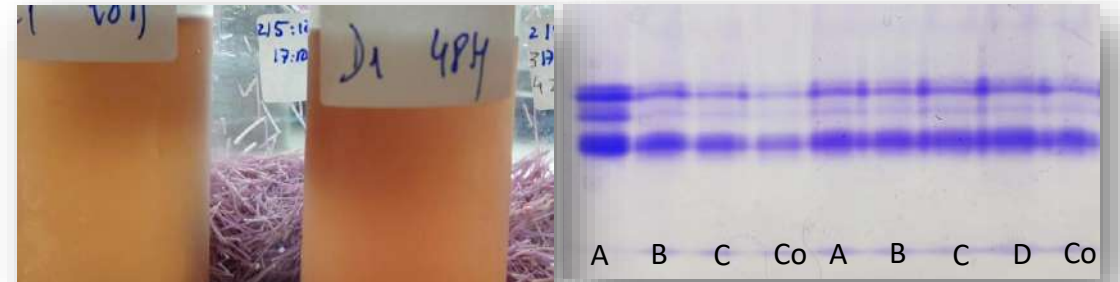


Figure 15 – Extracts from distinct PEFs treatments (A-D; control): 1h after PEF and 4h after PEF.

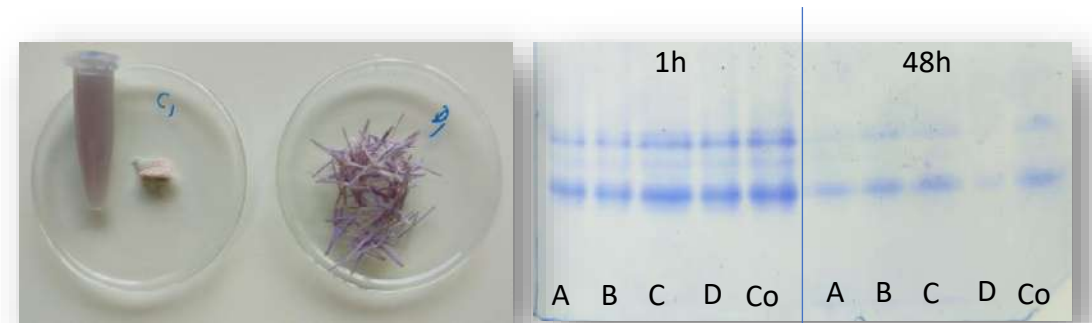


Figure 16 – Flower extracts after distinct PEFs treatments (A-D; control): 1h after PEF and 48h after PEF.

RESULTS AND DISCUSSION

PROTEIN CONCENTRATION

- In curd, treatment D showed the highest protein concentration (dw) (39.2%) and B the lowest (35.8%) (Fig.17).
- In whey, treatments B, C and D presented the highest protein concentration (dw) (~36%) and A and control (~33%) the lowest (Tab.8; Fig.17).
- The intensity of the proteolytic activity in coagulation is directly related with the structure of the curd matrix.
- An intense proteolysis of milk caseins reduce the protein retention in the curd promoting a higher elution to the whey and a lower cheese yield.

Table 8 – Physicochemical analyses (dw) of curd and whey obtained from coagulation with distinct PEFs extracts (A-D) and control.

| | Dry Matter Mean ± SD | Fat Mean ± SD | Protein Mean ± SD | Total Sugar Mean ± SD | Ash Mean ± SD | pH Mean ± SD |
|---------------------|-------------------------|------------------|----------------------|--------------------------|------------------|-----------------|
| Milk | 18.49 ± 0.05 | 46.58 ± 0.32 | 33.53 ± 0.22 | | | |
| Curd A | 30.88 ± 1.03 | 48.76 ± 2.26 | 38.68 ± 0.83 | 1.02 ± 0.39 | 8.44 ± 0.22 | 5.41 ± 0.23 |
| Whey A | 8.15 ± 0.03 | 17.32 ± 0.50 | 33.44 ± 0.02 | | | |
| Curd B | 30.95 ± 0.49 | 50.67 ± 0.99 | 35.81 ± 0.20 | 0.72 ± 0.18 | 6.96 ± 0.03 | 6.19 ± 0.05 |
| Whey B | 7.87 ± 0.11 | 10.51 ± 0.43 | 36.13 ± 0.15 | | | |
| Curd C | 30.25 ± 0.29 | 49.53 ± 0.56 | 38.80 ± 0.73 | 0.47 ± 0.24 | 8.17 ± 0.16 | 5.91 ± 0.13 |
| Whey C | 7.70 ± 0.13 | 7.91 ± 0.52 | 36.12 ± 0.48 | | | |
| Curd D | 29.85 ± 0.53 | 49.45 ± 0.66 | 39.16 ± 1.07 | 0.73 ± 0.28 | 8.28 ± 0.09 | 6.05 ± 0.02 |
| Whey D | 7.59 ± 0.18 | 7.78 ± 0.63 | 35.92 ± 0.59 | | | |
| Curd Control | 30.30 ± 0.59 | 48.69 ± 2.35 | 39.04 ± 1.58 | 1.88 ± 1.02 | 8.21 ± 0.04 | 6.11 ± 0.05 |
| Whey Control | 8.06 ± 0.03 | 15.51 ± 0.21 | 34.15 ± 0.41 | | | |

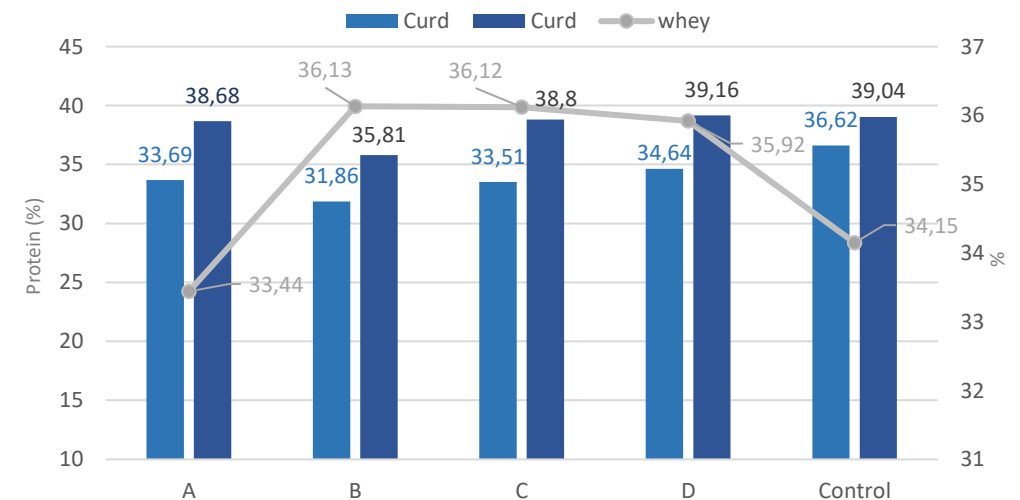


Figure 17 – Protein concentration (dw) of curd and whey from distinct PEFs extracts (A-D, control).

RESULTS AND DISCUSSION

FAT CONCENTRATION

- In curd, treatment B presented the highest fat concentration (dw) (50.7%) and control the lowest (48.7%) (Fig.18).
- In whey, treatment A presented the highest fat concentration (dw) (17.3%), followed by control (15.5%) and C and D the lowest concentration (~8%) (Tab.9; Fig.18).
- The curd matrix is also determinant for the fat concentration retained in the curd and consequently the remanescant released to the whey.

Table 9 – Physicochemical analyses (dw) of curd and whey obtained from coagulation with distinct PEFs extracts (A-D) and control.

| | Dry Matter Mean ± SD | Fat Mean ± SD | Protein Mean ± SD | Total Sugar Mean ± SD | Ash Mean ± SD | pH Mean ± SD |
|---------------------|-------------------------|------------------|----------------------|--------------------------|------------------|-----------------|
| Milk | 18.49 ± 0.05 | 46.58 ± 0.32 | 33.53 ± 0.22 | | | |
| Curd A | 30.88 ± 1.03 | 48.76 ± 2.26 | 38.68 ± 0.83 | 1.02 ± 0.39 | 8.44 ± 0.22 | 5.41 ± 0.23 |
| Whey A | 8.15 ± 0.03 | 17.32 ± 0.50 | 33.44 ± 0.02 | | | |
| Curd B | 30.95 ± 0.49 | 50.67 ± 0.99 | 35.81 ± 0.20 | 0.72 ± 0.18 | 6.96 ± 0.03 | 6.19 ± 0.05 |
| Whey B | 7.87 ± 0.11 | 10.51 ± 0.43 | 36.13 ± 0.15 | | | |
| Curd C | 30.25 ± 0.29 | 49.53 ± 0.56 | 38.80 ± 0.73 | 0.47 ± 0.24 | 8.17 ± 0.16 | 5.91 ± 0.13 |
| Whey C | 7.70 ± 0.13 | 7.91 ± 0.52 | 36.12 ± 0.48 | | | |
| Curd D | 29.85 ± 0.53 | 49.45 ± 0.66 | 39.16 ± 1.07 | 0.73 ± 0.28 | 8.28 ± 0.09 | 6.05 ± 0.02 |
| Whey D | 7.59 ± 0.18 | 7.78 ± 0.63 | 35.92 ± 0.59 | | | |
| Curd Control | 30.30 ± 0.59 | 48.69 ± 2.35 | 39.04 ± 1.58 | 1.88 ± 1.02 | 8.21 ± 0.04 | 6.11 ± 0.05 |
| Whey Control | 8.06 ± 0.03 | 15.51 ± 0.21 | 34.15 ± 0.41 | | | |

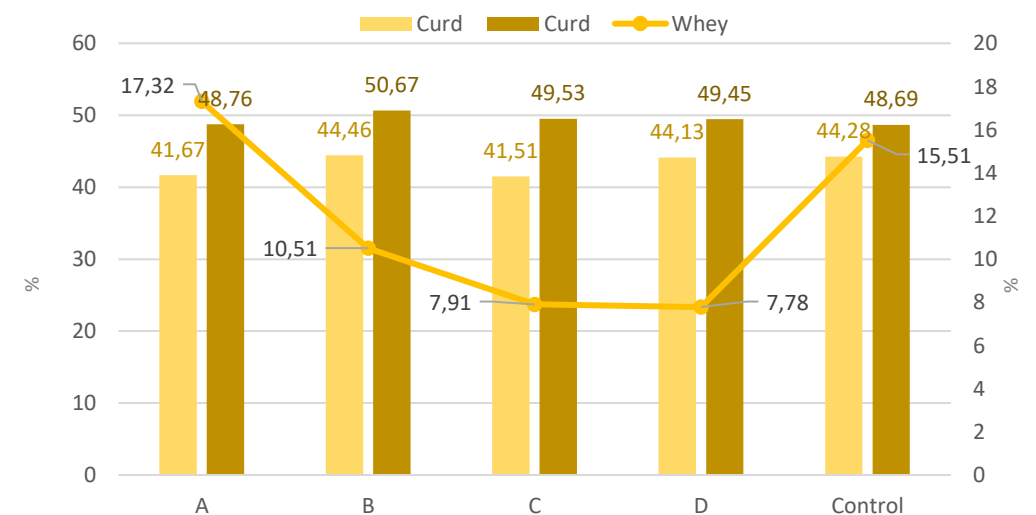


Figure 18 – Fat concentration (dw) of curd and whey from distinct PEFs extracts (A-D, control).

RESULTS AND DISCUSSION

CURD - PROTEIN vs FAT

- In curd, treatment D presented the highest protein concentration (31%) and the lowest fat concentration (~46%) (Fig.19A).
- Treatments B and C, on the opposite, showed the highest fat content (~54%) and the lowest protein concentration (~27%).
- In curd, there seems to exist a relation between protein concentration and pH. Curd with high protein content presented a lower pH (Fig.19B).

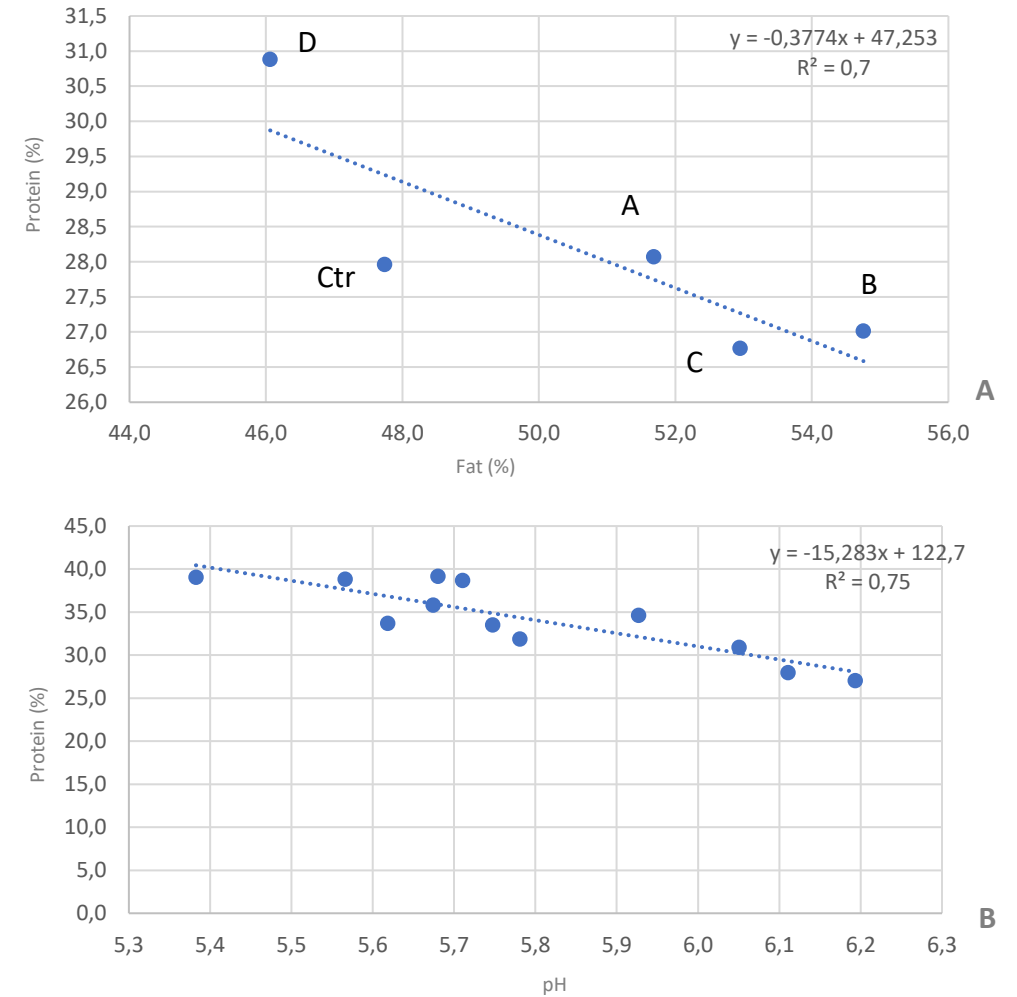


Figure 19 – (A) Fat and protein concentration (dw) of curd (A) with distinct PEFs extracts (A-D, control). (B) Relation between Protein and pH.

RESULTS AND DISCUSSION

WHEY - PROTEIN vs FAT

- In whey, treatments A and B presented the highest protein concentration (dw) (~34%) and the lowest fat concentration (~17,5%) due the intense proteolytic activity in coagulation (Fig.20A).
- On the opposite, the control presented the lowest protein concentration (dw) (~28%) and the highest fat concentration (~23%).
- In whey, seems to exist a relation between fat (+) and protein (-) with dry matter contentes (Fig.20B).

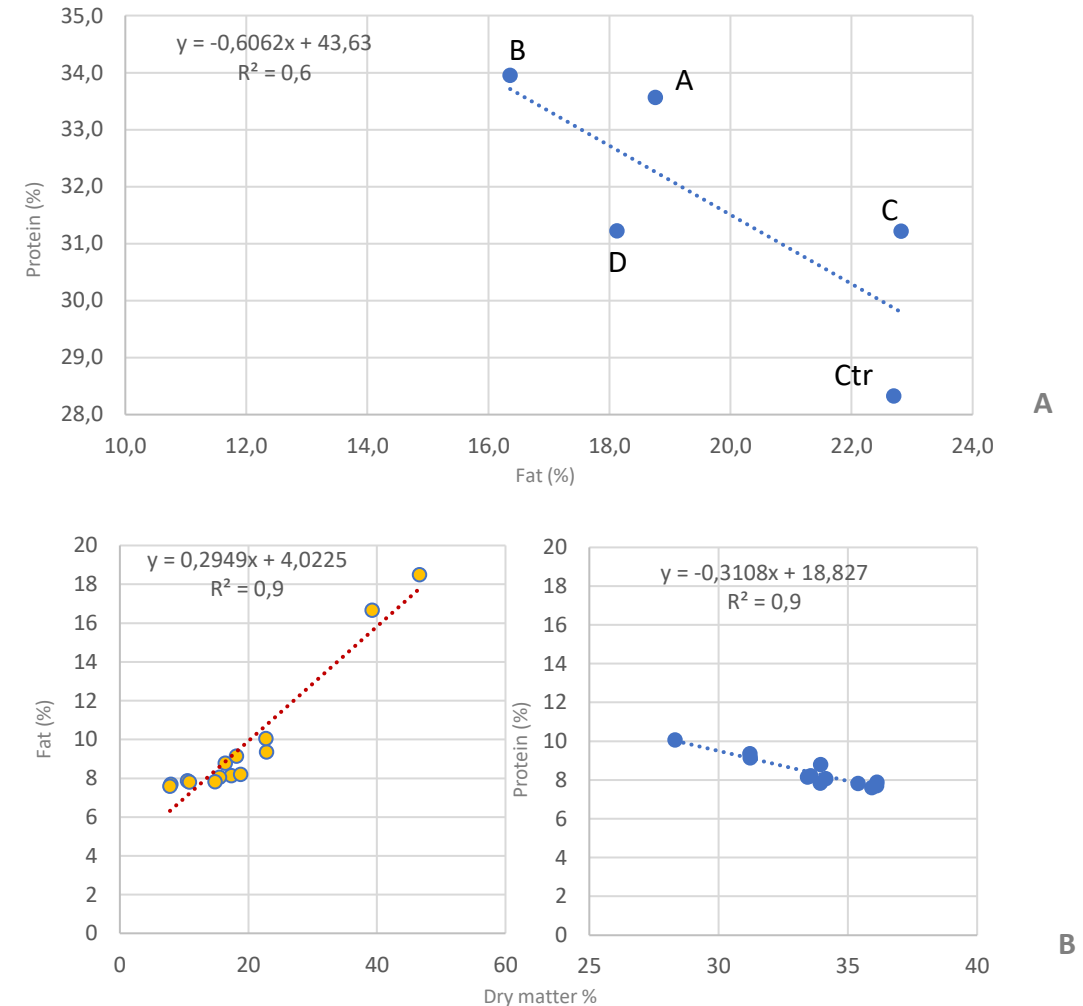


Figure 20 – (A) Fat and protein concentration (dw) of whey with distinct PEFs extracts (A-D, control). (B) Relation between fat and protein with dry matter.

RESULTS AND DISCUSSION

MICROBIOLOGICAL ANALYSIS

- 68 genera and 34 families of bacteria were identified in samples of dried cardoon flowers.
- PEFs treatments, presented a lower number of colonies forming units (CFU), significantly different ($p < 0.05$), compared with the control (Tab.10).
- Treatments B and D presented the lowest and the highest values of microbial contamination, respectively.

Table 10 – Colonies forming unit (CFU/mL) in different PEF treatments (A-D, control).

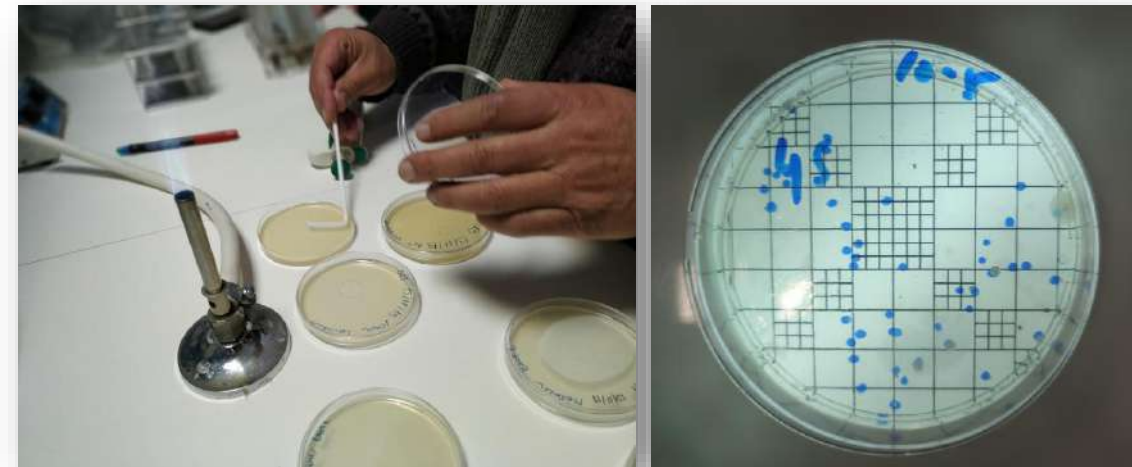
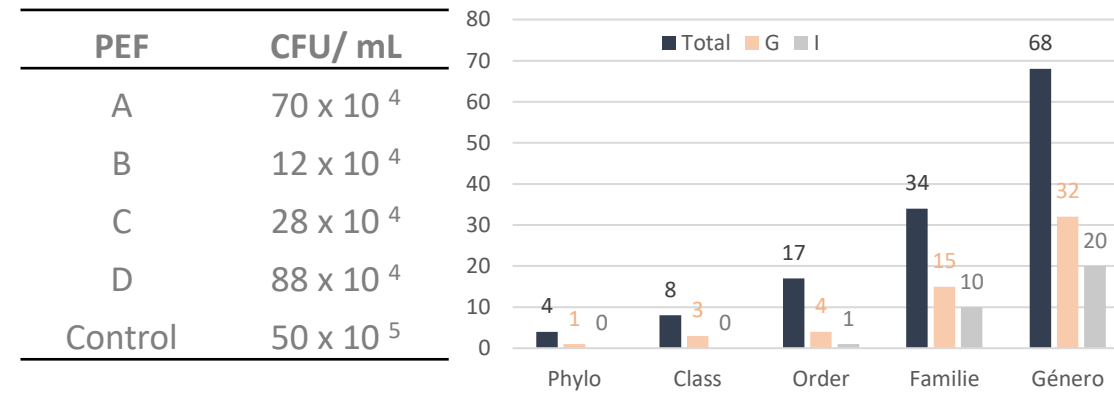


Figure 21 – Procedures of microbiological analysis.

CONCLUSIONS

- The Pulse Electric Fields (PEFs), independently of the treatment (A-D) seems to increase the extraction of cardosins compared to the control.
- The highest differences between PEFs treatments and the control were obtained till 4h after PEF application (Fig.22).
- Treatment D presented the highest values in absorbance (A260, A280 and A320), however there were no significant differences between A, C and D.
- In curd, treatment D showed the highest protein concentration and the lowest fat concentration.



Figure 22 – Procedures of Pulse Electric Field analysis.

FUTURE PROSPECTIVES

- The production of extracts of cardoon flowers from Serra da Estrela region with a standardized biochemical composition and microbiological safety is determinant to ensure the quality of coagulant extracts for PDO cheese production.
- PEFs extracts developed with technological and natural endogenous resources from Serra da Estrela PDO cheese region, enables a territorial marketing strategy.
- Further studies are still necessary to become the PEF assisted protein extraction from cardoon flowers as a competitive technology.



Figure 23 – Serra da Estrela Cheese PDO Region

ACKNOWLEDGEMENTS

The authors acknowledge to the INOVC+/IPV program and BChEESE project (PRR-C05-i03-I-000168).

Furthermore, we would like to thank Energy Pulse System, CERNAS Research Centre and the Polytechnic Institute of Viseu for their support.



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